

Infinity Testing Solutions
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Jack Post Compression Strnegth Test

Report Number: 14011437

Report for: Brooks Equipment Construction.

4101 Industrial, Laval

QC, H7L 6G9

Benoit Dufresne Attention:

Telephone: 1-800-332-4012 ext. 209

November 14, 2014 Report Date:

1.0 INTRODUCTION

At request of Brooks Equipment Construction, Infinity Testing Solutions (ITS) conducted Jack Post Compression Strength tests as per CSA-269.2-M87

The types of samples that were received from customer and assigned with ITS sample numbers are represented in Table 1:

Table 1: Sample IDs

ITS Sample Number	Sample Description and Stock Numbers		
14011437-1A, 1B, 1C, 1D	Jack Post 2012PS-0, Retracted, Test height 43.5"		
14011437-2A, 2B, 2C, 2D	Jack Post 2014PS-1, Retracted, Test height 68"		
14011437-3A, 3B, 3C, 3D	Jack Post 2012PS-2, Extended, Test height 132"		
14011437-4A, 4B, 4C, 4D	Jack Post 2014PS-1, Extended, Test height 121"		
14011437-5A, 5B, 5C, 5D	Jack Post 2014PS-0, Extended, Test height 72"		
14011437-6A, 6B, 6C, 6D	Jack Post 2012PS-2, Retracted, Test height 80"		
14011437-7A, 7B, 7C, 7D	Jack Post 2012PS-3, Retracted, Test height 105"		
14011437-8A, 8B, 8C, 8D	Jack Post 2012PS-4, Retracted, Test height 128"		
14011437-9A, 9B, 9C, 9D	Jack Post 2012PS-4, Extended, Test height 195"		
14011437-10A, 10B, 10C, 10D	Jack Post 2013PS-3, Extended, Test height 195"		

2.0 TEST PROCEDURE

2.1 Compression Strength Test

The test was performed using a servo-hydraulic load test frame and a 100,000 lb load cell. The sample with top and bottom base plates was placed in vertical position between two flat steel surfaces. A retracted post installed in the frame is shown on Fig-1.

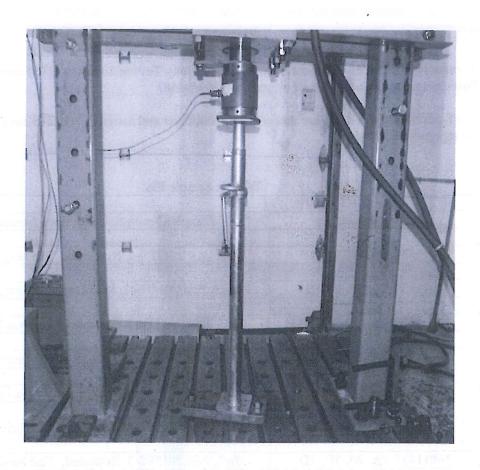


Figure 1

Extended posts were tested on the unique long frame which was specially designed for those tests. The extended sample on the frame is shown on Fig.-2.

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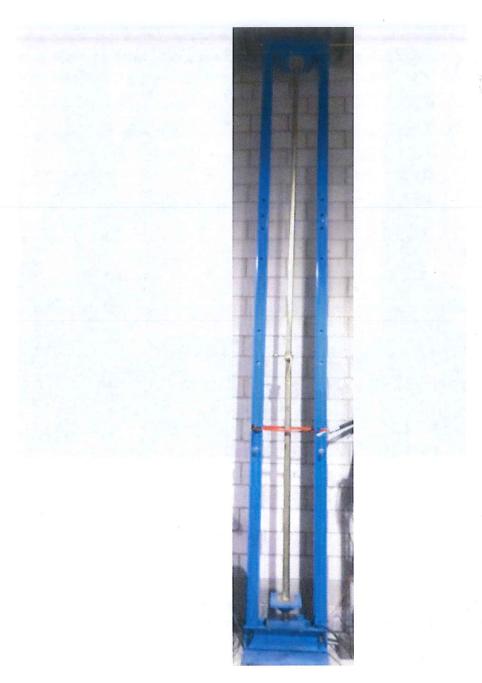


Figure 2

The compression force was applied with a rate not higher than 12,000 lbs/min until ultimate force was reached and load started goes down. The data "force – time" was recorded for each test. The maximum load at the failure for each test was selected and shown in the Table-2.



Figure 1

Extended posts were tested on the unique long frame which was specially designed for those tests. The extended sample on the frame is shown on Fig.-2.

3.0 RESULTS

The test results are listed in the Table-2:

Table 2: Test results

Sample Description and Stock	Ultimate Load (lbf)					
Numbers	A	В	С	D	Average	
Jack Post 2012PS-0, Retracted Test height 43.5"	26,012	26,038	26,876	26,242	26,929	
Jack Post 2014PS-0, Extended Test height 72" - 6'	22,808	21,934	24,353	23,144	23,060	
Jack Post 2014PS-1, Retracted Test height 68"	17,468	28,782	18,447	18,320	20,754	
Jack Post 2014PS-1, Extended Test height 121"	10,810	12,909	13,190	13,647	12,639	
Jack Post 2012PS-2, Retracted Test height 80" — 6'67"	29,054	25,536	26,851	28,338	27,445	
Jack Post 2012PS-2, Extended Test height 132" — //	11,266	13,429	14,191	11,456	12,586	
Jack Post 2012PS-3, Retracted Test height 105" - 8'	25,292	24,307	24,721	27,874	25,549	
Jack Post 2013PS-3, Extended Test height 157" /3'	8,126	9,310	8,770	8,363	8,642	
Jack Post 2012PS-4, Retracted Test height 128"	20,014	21,926	17,352	19,125	19,604	
Jack Post 2012PS-4, Extended Test height 195" 16'	6,412	7,208	7,050	6,570	6,810	

The test was conducted in November, 2014.

Infinity Testing Solutions Inc.

Reported by:

Reviewed by:

Vladimir Yarusevych, PhD. P.Eng.

Senior Test Engineer

David Wang, P.Eng.

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305-953-6965 FAX 11050 NW 36 AVE, MIAMI, FL 33167

305-953-5497

305-852-0035

ONROE 305-852-4962 FAX US # 1 MM 94.5, KEY LARGO, FL 33037

1.9 Inc diameter Inner Tube 0,126 (3.2 mm) Thickness, steel of Q235A 2.362 diameter Outer Tube, 0.137 Inch(3.5 mm) thickness, steel of Q235A

Safety Factor = 2:1 Allowable Loads in LBS.

						Load	-oad Capacities - in Pounds	- in Pour	spu				
Post Shore Code	neavy Duty Post Snore Weight - in Pounds	6,	7.	.8	9,	10.	10' 10'-6"	11.	12'	13,	14.	15.	16'
6' to 11'	43.01	13,723	12,237	10,751	9,265	6/1/2		6,293					
8' to 13'	48.73			12,775	11,084	9,393		7,702	6,012	4,321			
10'-6" to 16'-3"	53.13						9,802	8,736	7,670	6,604	5,537	4,471	3,405

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